

TAI-SAW TECHNOLOGY CO., LTD.

No. 3, Industrial 2nd Rd., Ping-Chen Industrial District, Taoyuan, 324, Taiwan, R.O.C. TEL: 886-3-4690038 FAX: 886-3-4697532

E-mail: tstsales@mail.taisaw.com Web: www.taisaw.com

Product Specifications Approval Sheet

Product Name: D	ielectric filter	3500MHz	size15.9x4.	4mm
TST Parts No.: T	R0038AA009	5		

Customer Parts No.:

Customer signature required	
Company:	
Division:	_
Approved by :	<u>.</u>
Date:	

Checked by:	Hong pu Lin	Flong Pu Lin
Approved by:	Andy Yu	Andy In
Date:	2020/10/25	

- 1. Customer signed back is required before TST can proceed with sample build and receive orders.
- 2. Orders received without customer signed back will be regarded as agreement on the specifications.
- 3. Any specifications changes must be approved upon by both parties and a new revision of specifications shall be released to reflect the changes.



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Dielectric filter 3500MHz size 15.9x4.4mm

MODEL NO.: TR0038AA0095 REV. NO.:1

A. MAXIMUM RATING:

1. Input Power Level: 1W max.

2. DC Voltage: 0 V

3. Operating Temperature: -40 °C to +85 °C

4. Storage Temperature:-40 °C to +85 °C

5. Input/output impedance: 50 Ω

6. Moisture Sensitive Level: Level 2a (MSL2a)

RoHS Compliant _ead-free soldering

Electrostatic Sensitive Device (ESD)

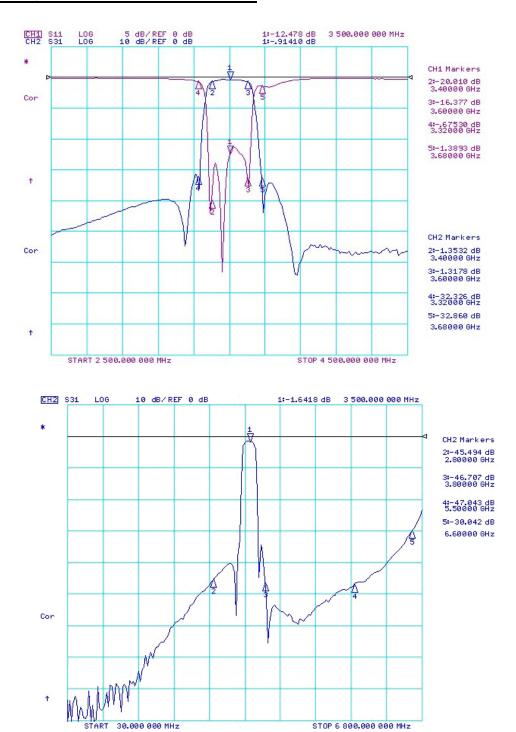
B. ELECTRICAL CHARACTERISTICS:

	ITEM		SPECIFICATION		
NO.			Min	Тур	Max
1	CENTER FREQUENCY		3500MHz		
2	PASS BAND WIDTH		3400 ~ 3600MHz		
3	PASS BAND INSERTION LOSS			1.8dB	1.5dB
4	PASS BAND RIPPLE			0.7dB	1.0dB
5	PASS BAND RETURN LOSS		10 dB	13dB	
	STOP-BAND	3320MHz	25 dB	32dB	
6	ATTENUATION	3680MHz	25 dB	32dB	

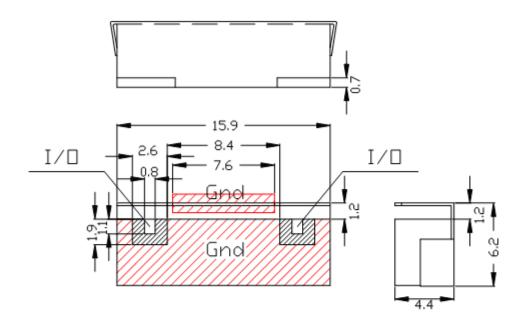
Item NO.4 specifies the absolute value of attenuation

*Data is measured on Cirocomm EVB board

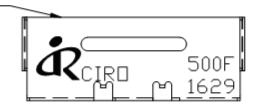
C. FREQUENCY CHARACTERISTICS:



D. **DIMENSION**:



CASE 材質洋白銅

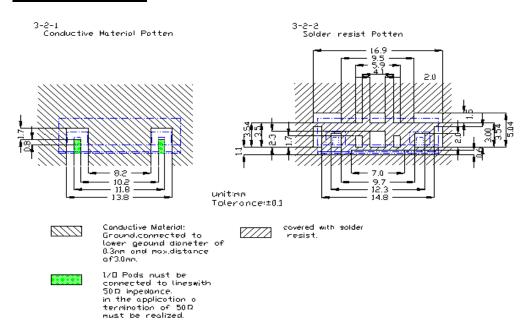


I/⊡: Input / ⊡utput Gnd:Ground

500F: product name(J3500F) 1629: year/week (2016 29th week) Color: Black

Unit:mm Tolerance:±0.3

E.PCB FOOTPRINT:

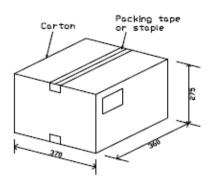


F. PACKING:

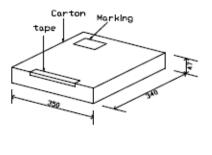
Package style

Moisture Sensitivity Level: Level 2a (MSL2a)

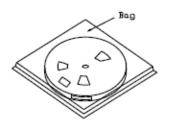
 Duter Carton Quanylty:2500PCS



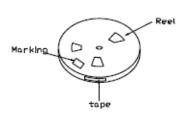
Inner Carton QuanyItyi500PCS



Bag Quanylty:500PCS



 Taping QuanyIty:500PCS



Unit:mm

G. RECOMMENDED REFLOW PROFILE:

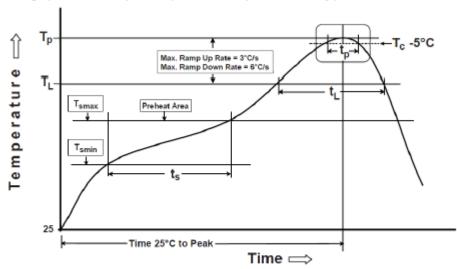
Recommended Reflow Soldering Profile

Cirocomm products can be assembled following Pb-free assembly. According to the Standard IPC/JEDEC J-STD-020C, the temperature profile suggested is as follow:

Phase	Profile features	Pb-Free Assembly (SnAgCu)	
PREHEAT	-Temperature Min(Tsmin) -Temperature Max(Tsmax)	150℃ 200℃	
RAMP-UP	-Time(ts) form (Tsmin to Tsmax) Avg. Ramp-up Rate (Tsmax to TP)	60-120 seconds 3°C/second(max)	
REFLOW	-Temperature(TL) -Total Time above TL (t L)	217℃ 30-100 seconds	
PEAK	-Temperature(TP) -Time(tp)	260°C 3 second	
RAMP-DOWN	Rate	6°C / second max.	
Time from 25°C	to Peak Temperature	8 minutes max.	
Composition of solder paste		96.5Sn/3Ag/0.5Cu	
Solder Paste Model		SHENMAO PF606-P26	

Note: All the temperature measure point is on top surface of the component, if temperature over recommend, it will make component surface peeling or damage.

The graphic shows temperature profile for component assembly process in reflow ovens



Soldering With Iron:

Soldering condition: Soldering iron temperature 270±10 ℃.

Apply preheating at 120° C for 2-3 minutes. Finish soldering for each terminal within 3 seconds, if soldering iron over temperature $270\pm10^{\circ}$ C or 3 seconds, it will make component surface peeling or damage. Soldering iron can not leakage of electricity.